

BIO-COTTON THIRD EDITION  
SOCK AND CIRCULAR KNITTING



 **OLCESE  
FERRARI**  
*il filato italiano*

# BIO-COTTON THIRD EDITION

## SOCK AND CIRCULAR KNITTING

**IL FILATO BIO-COTTON È OTTENUTO DA COTONE BIOLOGICO PROVENIENTE DA COLTIVAZIONI CONTROLLATE  
E CERTIFICATE PER UN PRODOTTO NATURALE E TOTALMENTE SOSTENIBILE**

### **I VANTAGGI DEL COTONE BIOLOGICO:**

- Riduzione del consumo di acqua al minimo del fabbisogno naturale della pianta
- Semi NON geneticamente modificati
- Pesticidi e consumi chimici sostituiti da insetti antagonisti e fertilizzanti organici
- Rotazione delle colture per evitare l'impoverimento del suolo

### **LA TINTURA:**

La tintura della fibra è realizzata con procedimenti e prodotti rispettosi dell'ambiente.  
I coloranti, selezionati secondo i più severi standard ecologici, garantiscono la non tossicità a contatto con la pelle, evitando la manifestazione di allergie e malattie cutanee da contatto.

### **II MELANGE:**

Il melange è una tecnica di filatura che permette di mescolare fibre grezze di colore naturale con fibre tinte.  
In questo modo si aggiungono solo piccole percentuali di fibra colorata, lasciando sul filato di cotone biologico cere e oli naturali originali.  
Il tipico effetto sfumato del melange, unito alla morbidezza, si integrano perfettamente all'origine naturale e biologica del filato.

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**BIO-COTTON YARN IS OBTAINED FROM ORGANIC COTTON, COMING FROM CONTROLLED AND  
CERTIFIED CULTIVATIONS FOR A NATURAL AND TOTALLY SUSTAINABLE PRODUCT**

### **ADVANTAGES OF BIOLOGICAL COTTON:**

- Reduction of water consumption to the minimum of the natural needs of the plant
- NON genetically modified seeds
- Pesticides and chemical consumption replaced by antagonist insects and organic fertilizers
- Crop rotation to avoid soil depletion

### **DYEING:**

Fiber dyeing is made using processes and products that respect the environment.  
Dye-stuffs, selected according to the strictest ecological standards, guarantee non-toxicity in contact with the skin, avoiding the manifestation of allergies and contact skin diseases.

### **MELANGE:**

Melange is a spinning system that blends raw natural fibers with dyed ones. In this way, only a small percentage of dyed fiber is used, leaving on the organic cotton yarn waxes and original natural oils. The typical melange gradation effect, combined with the softness, perfectly integrates with the natural and biological origin of the yarn.



100% OCS organically grown cotton  
 Certified by ICEA  
 ICEA-TX-396

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Ne 20/1 - 24/1 - 30/1 - 36/1 - 40/1 - 50/1

Nm 1/34 - 1/40 - 1/50 - 1/60 - 1/68 - 1/85

100% Cotone Organico Pettinato / Combed Organic Cotton



Organic  
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CANDIDO  
 900B

SWAN  
 SK96

LATTE  
 SK01

CREMINO  
 SK77

GLASSA  
 SK87

PANNA  
 SK05



BUDELLI  
 SY01

DAINO  
 SY05

BEIGE  
 SY06

SABBIA  
 SY02

HOMOK  
 SK72

GOLUBICA  
 SK82



CARAMELLO  
 SK07

CASTAGNA  
 SK09

LIQUIRIZIA  
 SY07

MARRONE  
 MEDIO  
 SK02

MALLO  
 SY08

MARRONE  
 SCURO  
 SK03



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POLARE  
SK12

TEA  
SK13

TANGERINE  
SK15

MARELICA  
SK16

BRUCIATO  
SK11

SANGUINACCIO  
SK27



PAPAYA  
SK08

ARANCIO  
SK17

KAKI  
SK18

FIRE  
SK19

PLAMEN  
SY15

FIAMMA  
4940



VERMIGLIO  
SK23

ROSSO  
SK24

CORALLO  
SY18

BORDO'  
SK26

BISHOP  
SK35

FIG  
SK76



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HAUT  
SK79

ANTICO  
SK29

MALVA  
SK31

PLUM  
SK22

BELLETTO  
SK21

ROSINO  
SK20



GERMOGLIO  
SK28

AZALEA  
SK30

GLICINE  
SK32

FUXIA  
SY17

CICLAMINO  
SK33

MELANZANA  
SK34



LILAC  
SK36

HVAR  
SK39

VIOLETTO  
SK41

TEMPORALE  
SK40

LAVANDA  
SK37

SARAP  
SK83



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ELECTRIC  
 BLUE  
 SK56

COPIATIVO  
 SK51

AMETIST  
 SK84

VIOLA  
 SK57

FLORENTIA  
 SY20

SLIWKA  
 SK43



AZZURRINO  
 SK45

CELESTE  
 SK46

INDIAN SKY  
 SK50

GEO  
 SK55

BLU SCURO  
 SK58

ULTRAMAR  
 SK73



KITE  
 SK80

ORAGE  
 SK53

CARTA  
 ZUCCHERO  
 SK52

BRETAGNA  
 SK54

9687  
 NAVY

INCHIOSTRO  
 SK60



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CIELO  
SK44

NEBO  
SY21

CERULEO  
SK47

TURCHESE  
SK48

ORIZZONTE  
SK49

NAPLES  
SY19



VERDINO  
SK61

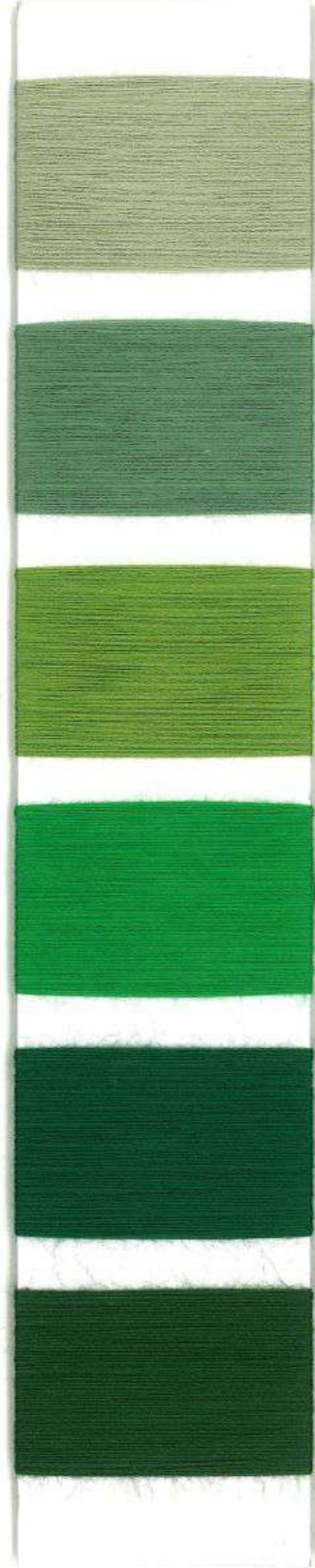
SMERALDO  
SK62

VENEZIA  
SK63

FORESTA  
SY22

SMARAGO  
SY23

OTTANIO  
SK64



SPAGO  
SK89

SALVIA  
SK71

PRATO  
SK65

DOLLAR  
SK66

VERDONE  
SK67

PITCH  
SY25



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SENAPE  
SY14

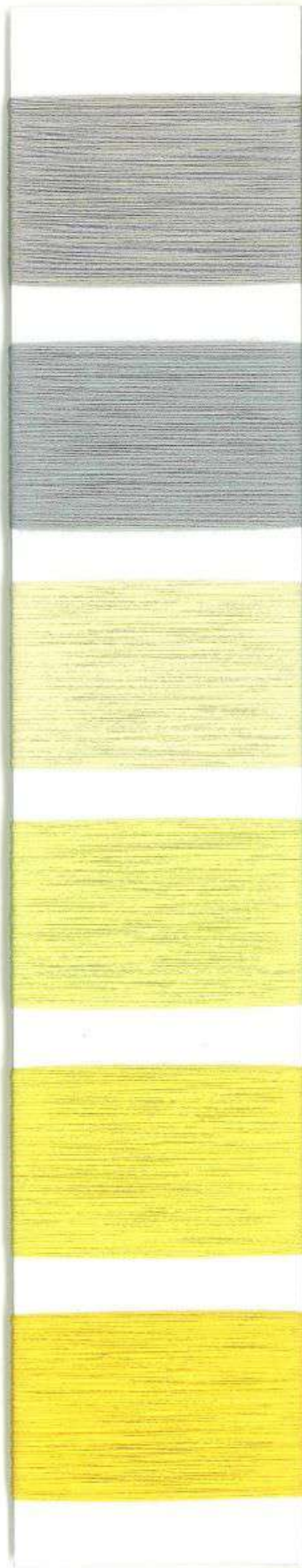
LUCERTOLA  
SK70

MARCIO  
SY26

CENERE  
SY30

BOTTLE  
SY27

SCOTLAND  
SK68



DUST  
SY24

VAPORE  
SY28

CANARINO  
SY09

ACIDO  
SY10

GINESTRA  
SY11

ORO  
SY12



METALLIC  
SY29

LONDON  
SY31

ANTRACITE  
9683

MIS  
SK86

NERO  
0071

FASOLA  
SK85





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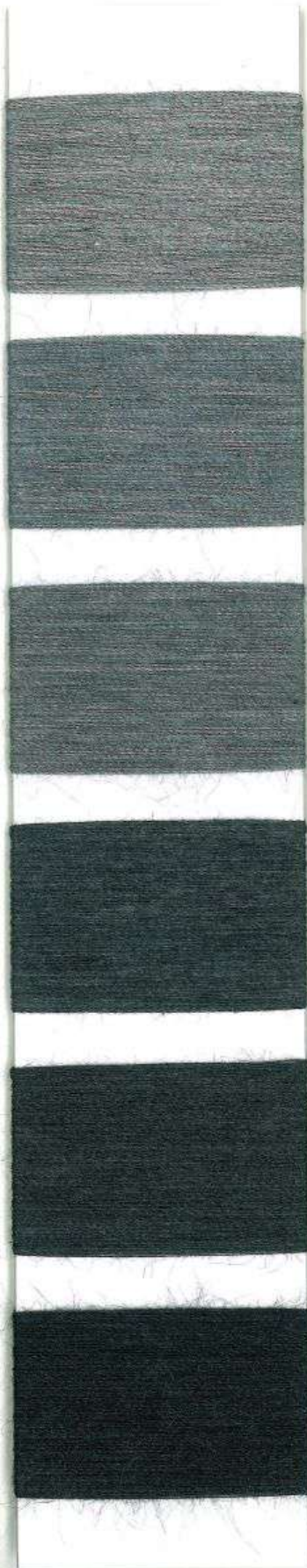
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ASH  
 8123-A  
 HYDROSOL

SMOKY  
 8190-C

SLATE  
 8124-B  
 HYDROSOL

BROW COAL  
 8125-C  
 HYDROSOL

ANTHRACITE  
 8126-C  
 HYDROSOL

EBONY  
 8127-D  
 HYDROSOL



VANILLA  
 2392-A

ALMOND  
 Y011-B

SANDALWOOD  
 8041-B

HAZEL  
 8103-C

ERMELLINO  
 782C-A

STEEL  
 8122-A  
 HYDROSOL

BELLFLOWER  
 8108-D



CEYLAN  
 Y930-C

QUARTZ  
 8036-B

CORNFLOWER  
 8037-B

ACONITE  
 Y089-C

MYRTLE  
 Y096-D

BERBER  
 8116-D

DARKBLUE  
 8B81-D